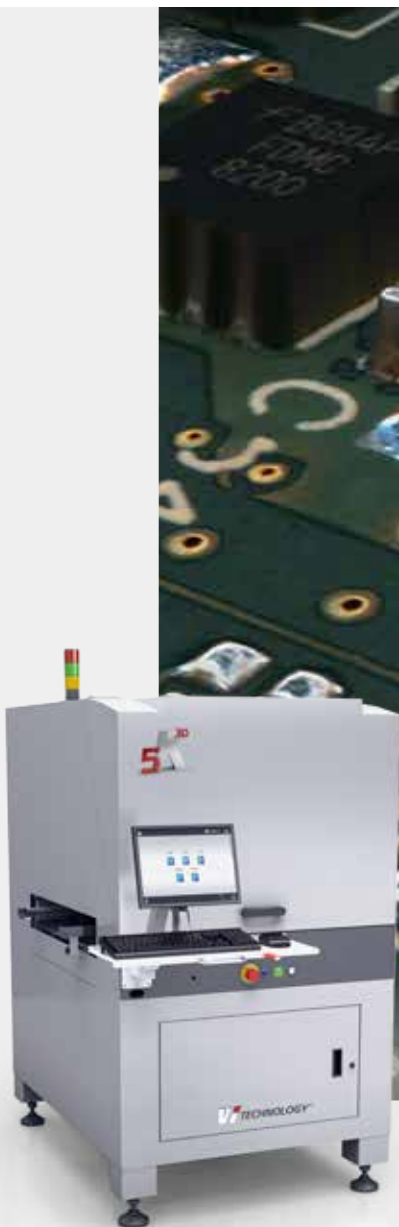


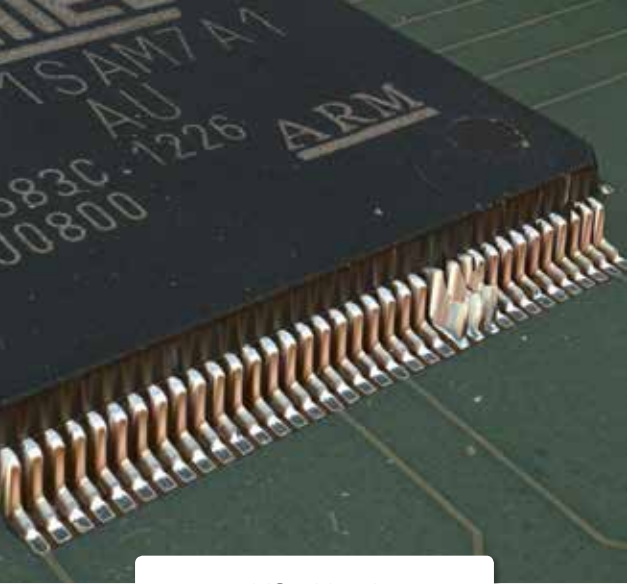
**K<sup>3D</sup>**  
**SERIES**

The 3D AOI solution for demanding applications

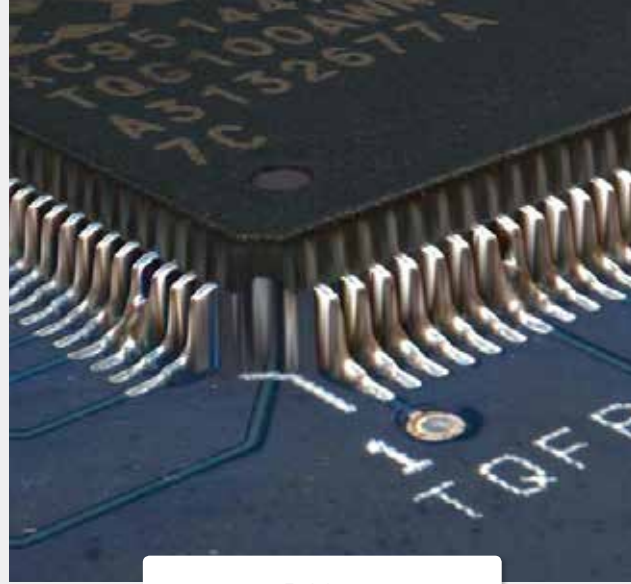


Actual images from K

**Vi** TECHNOLOGY  
MYCRONIC



Lifted lead

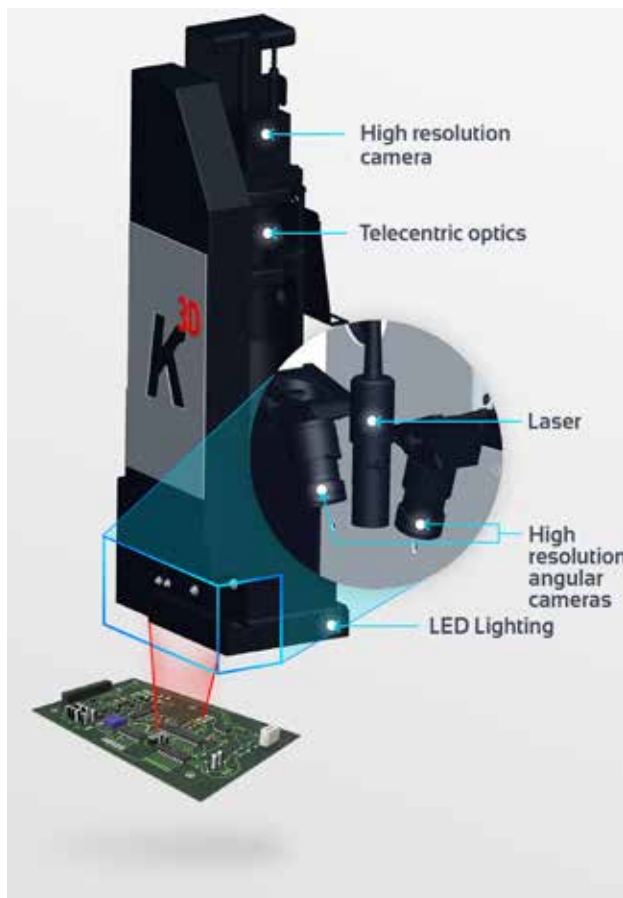


Bridge



Tomb

## Expanding defect coverage boundaries using a powerful 3D AOI technology



High resolution camera with **fully telecentric** lens

High quality RGB image for inspection, portability & review

High performance **3D sensor**

Vertical laser beam to avoid projection shadow

2 x high-speed cameras to collect data from two angle views

Optimized angle to minimize intrinsic shadow effect

Adaptive height filtering to adapt 3D sensor sensitivity to component geometry

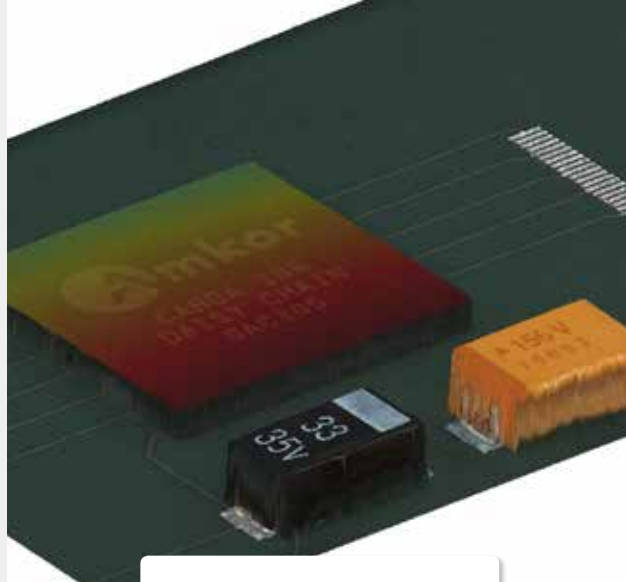
**High precision motion** system

3 x linear motors for high speed accurate motion

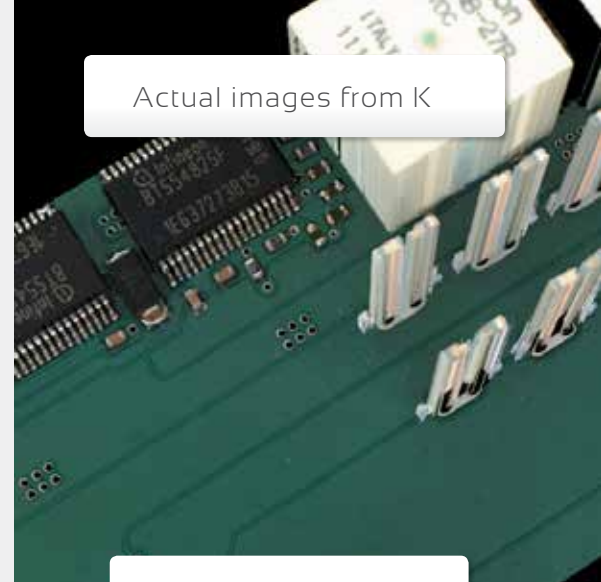
0.5 $\mu$ m resolution optical encoders for accurate positioning



Tombstone



Coplanarity



Actual images from K

Pin height measurement

# Complete defect coverage



## Coverage

Comprehensive defect coverage

- Component body
- Missing component
- Misplacement (X, Y, Z,  $\theta$ )
- Tombstone
- Polarity
- Coplanarity
- Upside-down component
- OCR, OCV
- Solder joint
- Missing joint, solder excess
- Bridging
- Lifted lead
- Head-in-pillow
- Metrology
- Full critical measurement capability (X, Y, Z,  $\theta$ )
- Foreign materials



## Performance

The choice of Industry leaders

- Up time superior to 99.5%
- Very low false calls and escapes rate down to 50 ppm in production
- X, Y GRR << 4% on O1005
- Inspection time up to 100 cm<sup>2</sup>/s
- Fast programming time
- Compatibility with existing K Series libraries
- LibraryPro to guarantee performance over time
- Full program machine to machine portability
- GPU based processing
- 100% offline programming and tuning capabilities








## Accuracy

High precision optical metrology system

- Shadow-free 3D sensor
- 12-bit – 8 M Pixel CCD camera
- Telecentric lens
- LED lighting with holographic diffuser
- High precision linear motors, 1  $\mu$ m repeatability, with linear optical encoders
- X,Y resolution 4.75 $\mu$ m (sub-pixel technology)
- Z constant resolution 1  $\mu$ m overs 20mm Z range
- +/- 5mm warpage compensation with full Z accuracy
- Vectoral Imaging pattern matching



## Specifications

			
Inspection technology			
3D Sensor Camera Optics Field of view dimensions Lighting colors Lighting types Components inspected per hour		Blue laser (*) with 2 angular cameras 8 M Pixel, 12-bit CCD Telecentric lens 61.1 x 44.9 mm <sup>2</sup> (2.40" x 1.76") White, Red, Blue Axial and peripheral LED with holographic diffuser 480 000	
System		WINDOWS 7, 64-bit Intel Core i7 8-Core, 32 GB memory 500 GB SATA3 Board and panel fiducials Linear motors with optical encoders	
Operating System Processor Storage capacity PCB positioning Motion & control			
Software Suite		Vision3D Standard based on JEDEC packages Standard Optional SIGMA Import (CAD Data) SIGMA Analysis	
Vision integrated software suite Vision library Vision Offline repair software Vision Offline programming software Offline programming software Offline SPC			
Options		Cognex DMI50, compatible with major barcode readers Yes Consult us	
External barcode reader (ID/2D) Internal barcode reader (ID/2D) Others			
PCB handling			
Conveying height Minimum PCB dimensions (L x W) Maximum PCB dimensions (L x W) <b>DL : Dual Lane mode</b> <b>SL : Single Lane mode</b>	2" x 2" (51x51 mm) 21" x 24" (533 x 609 mm)	860 - 960 mm 2" x 2" (51x51 mm) <b>DL</b> : 2 x (17" x 12,8") (2 x (432 x 325) mm) or 2 x (21" x 11,0") (2 x (533 x 280) mm) <b>SL</b> : 1 x (17" x 23,6") (1 x (432 x 600) mm) or 1 x (21" x 23,6") (1 x (533 x 600) mm)	2" x 2" (51x51 mm) 21" x 24" (533,4 x 609,6 mm) 37" x 24" (option) (939 x 609 mm)
PCB thickness Maximum PCB weight Minimum edge clearance Top clearance Bottom clearance	0.5 - 4 mm 3 kg 3 mm	0.5 - 4 mm 3 kg 3 mm 34mm 60 mm	0.5 - 15 mm 15 kg 4 mm
Facilities			
Interface Power requirements Dimensions (W x D x H) Weight Operation temperature Relative humidity Network		IPC-SMEMA-9851 115 V / 60 Hz / 16 A, 230 V / 50 Hz / 10 A 1 110 mm x 1 351 mm x 1 892 mm 900 kg 15°C to 30°C 20-75% (without condensing) TCP/IP, RJ45 plug	
Field upgradeability			
K Series → K Series <sup>3D</sup>			

(\*) K3D equipments are class I laser products, according to IEC60825-1:2014-1 standard.  
Please refer to specific VI TECHNOLOGY instructions regarding operation & maintenance.)

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